



**Experienced Quality Partner
to the Nuclear Industry**



Expansion Joint Systems | Quick Couplings & Connectors | Hose Assemblies

POWER GENERATION
Engineered Solutions for Pipe Motion



www.thorburnflex.com



Experienced Quality Partner to the Nuclear Industry



Design Tools & Capabilities

- Finite Element Analysis (FEA)
- Pipe Stress Analysis
- CAD & Solidworks
- 3D Modeling
- Mathcad

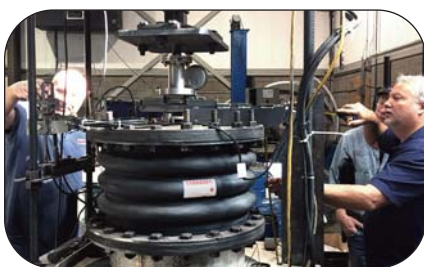


Engineering Capabilities & Experience

Thorburn's design engineering expertise is supported by advanced FEA software that offers powerful and complete solutions for both routine and sophisticated engineering problems. Thorburn's engineers can analyse and provide innovative solutions for pipe and duct motion problems including dynamic vibration, nonlinear static, linear static, thermal gradient through material wall thickness, acoustic impedance and fatigue using a common model data structure and integrated solver technology.

70 Years Experience & Proven Capabilities Worldwide

Thorburn Flex offers unmatched capabilities and expertise in applications engineering, design development and manufacture of flexible piping systems for PHWR, PWR, BWR nuclear power plants. Thorburn Flex is the only company which possesses a nuclear licence for design and manufacture in the USA, Canada, Europe and China. Thorburn's role as a technological leader provides comprehensive knowledge with the broadest range of expansion joints in the industry. We have developed innovative solutions for flexible seals to transport media, vibration dampening and compensation of thermal movements.








Quality Certifications For Design & Fabrication






Commercial

- ISO 9001

Nuclear

-  CSA N299.1
-  ASME Section III NPT, Class 1 (USA)
-  CSA N285.0 (Canada)
-  HAF 604 (China)
-  CNCAN, ISCIR (Romania)

Piping & Pressure Vessel

-  ASME Section VIII Div 1 ("U" Stamp)
-  ASME B31.1, B31.3, B31.5 (USA)
-  CSA B.51 (Categories A & D) (Canada)
-  EN 14917 PED 2014 | 60 | VE Model H
-  TSG (China)

NDT/NDE Programs & Design Verification Testing

- Radiography, dye penetrant, ultrasonic & magnetic particles
- Vacuum testing 760mm (29.9") HG and hydrostatic or nitrogen pressure testing to 1,000 bar (15,000 psi)
- Destructive design verification testing to 4000 bar (60,000 psi)
- Impulse testing to 680 bar (10,000 psi) at 204°C (400°F)
- Burst testing up to 10,000 bar (150,000 psi)
- Pliability fatigue and deflection testing ISO 10380:2012
- Seismic and vibration analysis in acceptance with ASME Sec III
- Helium mass spectrometer leak testing

High Quality Flexible Piping & Ducting Systems

Designed to meet the requirements of ASME Section III NPT Class 1, 2, 3 & MC/CSA N285.0 Classes 1, 2, 3, 6.



Flexible Piping Solutions



Innovative Quick Couplings



Metallic Expansion Joints



Miniature Bellows Assemblies



Rubber Expansion Joints



Non-Metallic Expansion Joints

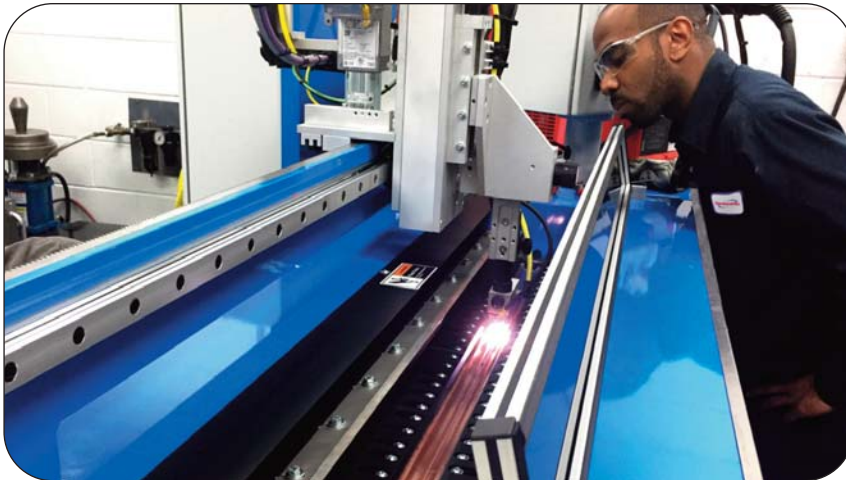
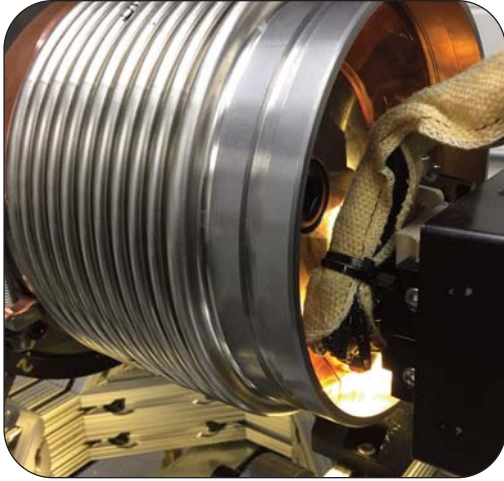
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ISCIR Romania | CNCAN Romania | EN 13480-2002 | HAF 604 China | TSG China
 (CRN for All Canadian Provinces)



Welding and Fabrication Capabilities

- Arc, pulse arc, TIG, micro TIG, micro plasma, MIG, core wire & laser
- Tube welding, automated and track welding, automated flame cutting & hydro cutting
- Automated rolls, positioners & turntables

- Automated fitting to end joints welding DN 6mm (1/4") to DN 300mm (12")
- Automated hydro-forming convolutions DN 6mm (1/4") to DN 300mm (12")
- Mechanical forming convolution heights DN 40mm (1 1/2") to DN 6000mm (240")



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